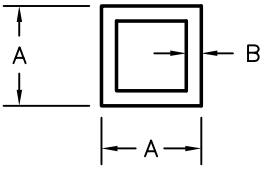
MAGNODE CORPORATION

SQUARE TUBES
SQUARE
CORNERS



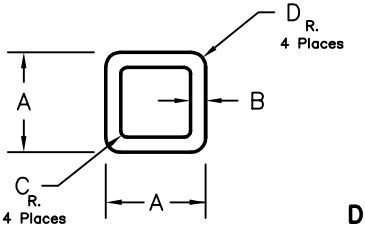
(TUBE–4)

DATE OF ISSUE: 3/14/94

DIE NUMBER	A	B	C	WT./FT.	FACTOR	CIRCLE SIZE
R–2–2563	0.748	0.079	———	0.247	22	1–2
	0.750	0.125	———	0.369	14	1–2
R–2–441	1.000	0.094	———	0.402	18	1–2
R–2–1840	1.000	0.197	———	0.747	9	1–2
	1.250	0.125	———	0.664	14	1–2
R–1–337	1.500	0.125	———	0.812	14	2–3
R–1–744	1.500	0.156	———	0.990	11	2–3
R–1–49	2.000	0.125	———	1.11	14	2–3
R–1–1468	2.000	0.156	———	1.36	11	2–3
R–1–1457	2.000	0.250	———	2.07	7	2–3
	2.000	0.375	———	2.88	5	2–3
R–1–342	2.500	0.156	———	1.72	11	3–4
	3.000	0.125	———	1.70	14	4–5
R–1–1008	3.000	0.188	———	2.49	9	4–5
R–1–897	3.000	0.250	———	3.25	7	4–5
5R–1–2550	4.000	0.188	———	3.39	9	5–6
5R–1–1365	4.000	0.250	———	4.43	7	5–6
5R–1–1366	4.000	0.500	———	8.26	3	5–6
5R–1–1677	5.000	0.125	———	2.88	14	7–8
5R–1–1367	6.000	0.500	———	12.98	3	8–9
	6.062	0.156	———	4.35	11	8–9

MAGNODE CORPORATION

SQUARE TUBES
ROUNDED
CORNERS



(TUBE–5)

DATE OF ISSUE: 3/15/94

DIE NUMBER	A	B	C	D	WT./FT.	FACTOR	CIRCLE SIZE
	0.625	0.080	0.018	0.062	0.202	21	1/2–1
R–4–2560	0.762	0.051	0.042	0.093	0.164	33	1–2
	1.000	0.078	0.172	0.250	0.306	22	1–2
	1.125	0.065	0.062	0.125	0.321	25	1–2
	1.250	0.250	0.125	0.125	1.18	6	1–2
R–1–454	1.500	0.188	0.125	0.125	1.16	9	2–3
R–1–1859	1.500	0.188	0.125	0.125	1.16	9	2–3
	1.750	0.065	0.310	0.375	0.472	26	2–3
R–1–2078	2.000	0.109	0.090	0.090	0.972	15	2–3
R–1–232	2.000	0.188	0.094	0.282	1.53	9	2–3
R–1–1299	2.125	0.094	0.094	0.030	0.910	18	3–4
R–1–2079	2.250	0.094	0.030	0.030	0.957	18	3–4
R–1–433	2.500	0.375	0.312	0.031	3.77	4	3–4
R–1–1574	2.510	0.187	0.200	———	2.09	9	3–4
R–1–1211	3.000	0.125	0.125	0.250	1.65	14	4–5
5R–1–1795	3.460	0.470	0.250	0.120	6.68	3	4–5
5R–1–2011	3.920	0.188	0.500	———	3.56	8	5–6
	4.000	0.125	———	0.098	2.28	14	5–6
R–1–636	4.000	0.188	0.563	0.750	3.13	9	5–6
R–1–498	4.000	0.375	0.375	0.750	5.99	5	5–6
5R–1–1521	5.000	0.188	0.062	0.250	4.21	9	6–7
5R–1–2537	5.000	0.125	0.250	0.375	2.80	7	6–7
5R–1–930	6.000	0.188	0.125	0.125	5.16	9	8–9
5R–1–1230	6.000	0.250	0.062	0.062	6.79	7	8–9
5R–1–3317	6.000	0.375	———	0.030	9.96	5	8–9