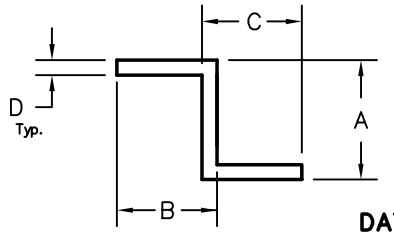
MAGNODE CORPORATION

ZEES
SQUARE
CORNERS



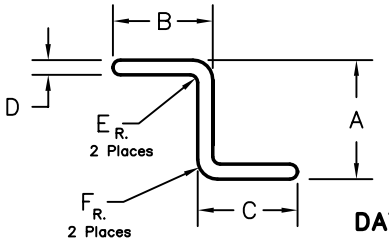
(ZEE–1)

DATE OF ISSUE: 3/18/94

DIE NUMBER	A	B	C	D	WT./FT.	FACTOR	CIRCLE SIZE
	0.375	1.000	0.870	0.094	0.225	19	1–2
	0.438	0.814	0.500	0.064	0.120	28	1–2
	0.531	1.188	0.625	0.125	0.309	14	1–2
	0.562	0.656	0.250	0.090	0.137	20	1–2
	0.562	0.907	0.468	0.125	0.249	15	1–2
	0.875	1.750	0.750	0.125	.0461	14	2–3
	1.000	1.250	1.250	0.250	0.885	7	2–3
	1.060	1.120	0.740	0.120	0.379	15	2–3
	1.218	1.362	0.813	0.050	0.195	34	2–3
	1.240	1.060	0.740	0.120	0.396	15	2–3
	1.250	1.250	0.750	0.094	0.340	19	2–3
	1.313	1.375	1.000	0.125	.0507	14	2–3
	1.500	1.250	0.750	0.125	0.479	14	2–3
	1.656	1.687	1.250	0.062	0.377	28	3–4
	2.000	1.250	1.250	0.188	0.915	9	3–4
	2.250	1.250	1.250	0.188	0.978	9	3–4
	2.313	1.250	1.250	0.188	0.996	9	3–4
	2.438	2.313	1.750	0.188	1.36	9	4–5
	3.188	1.125	1.125	0.188	1.12	9	3–4
	3.625	0.500	0.500	0.125	0.719	14	3–4
5–14–1–6585	5.000	3.250	3.250	0.500	6.20	4	8–9

MAGNODE CORPORATION

ZEES
ROUNDED
CORNERS



(ZEE–2)

DATE OF ISSUE: 3/18/94

DIE NUMBER	A	B	C	D	E	F	WT./FT.	FACTOR	CIRCLE SIZE
	0.375	0.488	0.438	0.050	0.031	———	0.071	34	1/2–1
	0.375	1.125	0.487	0.050	0.064	0.064	0.114	34	1–2
	0.750	0.750	0.375	0.063	0.125	———	0.136	25	1–2
	1.000	1.440	1.440	0.156	0.062	0.031	0.658	11	2–3
6–1–4598	1.156	1.469	1.250	0.094	0.062	0.125	0.404	18	2–3
	1.250	1.250	1.250	0.094	0.125	0.030	0.398	18	2–3
	1.250	2.000	2.000	0.188	0.188	———	1.08	9	4–5
	1.313	0.750	0.750	0.081	0.031	0.031	0.262	21	1–2
	1.320	1.120	0.785	0.125	0.125	———	0.439	14	2–3
	1.438	1.281	1.094	0.125	0.031	0.031	0.342	14	2–3
	1.750	0.750	0.750	0.075	0.062	0.062	0.273	23	2–3
	1.875	1.000	1.000	0.125	0.120	———	0.535	14	2–3
	1.938	1.250	1.250	0.188	0.188	0.375	0.850	9	3–4
	2.000	1.250	1.250	0.094	0.125	———	0.481	18	3–4
	2.000	1.250	1.250	0.188	0.188	———	0.925	9	3–4
10–3–3513	2.375	1.250	1.250	0.193	0.188	———	1.03	9	3–4
	2.500	1.000	1.000	0.094	0.125	———	0.481	18	3–4
	3.000	1.000	1.000	0.080	0.125	———	0.465	21	3–4
8–1–3514	3.000	2.688	2.688	0.250	0.312	———	2.34	7	5–6
	3.500	1.380	1.120	0.188	0.180	———	1.26	9	4–5
	4.000	1.750	1.750	0.250	0.125	0.375	1.98	7	5–6
	4.000	3.062	3.062	0.250	0.312	———	2.86	7	7–8
	4.062	3.125	3.125	0.312	0.312	———	3.58	5	7–8
	4.390	1.125	1.125	0.125	0.120	0.120	0.943	14	4–5
	4.810	3.000	3.000	0.188	0.120	0.120	2.31	9	7–8
5–14–1–6880	5.000	3.250	3.250	0.312	0.312	———	4.02	5	7–8